

Date: Monday, 14/04/2008 12:55:11 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b>	: CC-DAR01 Dart Aerospace Ltd.		<b>Drawing Name</b>	: D2066	
<b>Job Number</b>	: 38583		<b>Part Number</b>	: D2066	
<b>Estimate Number</b>	: 10804		<b>Drawing Number</b>	: REWORKECN1171/PAR012	
<b>P.O. Number</b>	:		<b>Project Number</b>	:	
<b>This Issue</b>	: 14/04/2008	<b>S.O. No.</b>	<b>Drawing Revision</b>	:	
<b>Prsht Rev.</b>	: NC		<b>Material</b>	:	
<b>First Issue</b>	: / /	<b>Type</b>	: SMALL /MED FAB		
<b>Previous Run</b>	: 00015		<b>Due Date</b>	: 21/04/2008	
<b>Written By</b>	:		<b>Qty:</b>	1	
<b>Checked &amp; Approved By</b>	:		<b>Um:</b>	Each	
<b>Comment</b>	:				

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
1.0	QC	QUALITY CONTROL 

**Comment:** QUALITY CONTROL

Pull D2066 from stock:

B34919 Qty 3  
 B \_\_\_\_\_ Qty \_\_\_\_\_  
 B \_\_\_\_\_ Qty \_\_\_\_\_

Date: Monday, 14/04/2008 12:55:12 PM  
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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D2066

Job Number: 38583

Part Number: D2066

Job Number:



Seq. #:

Machine Or Operation:

Description :

2.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Rework as per Eng approved re-work scheme on Dwg D2052

See attached scheme

*[Signature]*

080415

3.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble to test fit on the 206 mock up air craft.

Results: holes fit well

IAW rework scheme

*[Signature]*

080415

4.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Touch up slots with alodine per QSI 005, and touch up holes with black paint.

*[Signature]* 080415

5.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*[Signature]* 08-04-15 (3)

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Re-identify with the new B# and stock.

Location: Sit23S

*[Signature]* 08-04-15 (3)

7.0 QC21

FINAL INSPECTION/W/O RELEASE



08/04/17 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

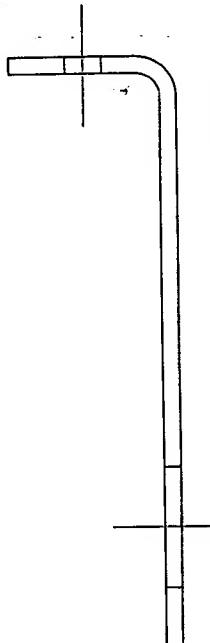
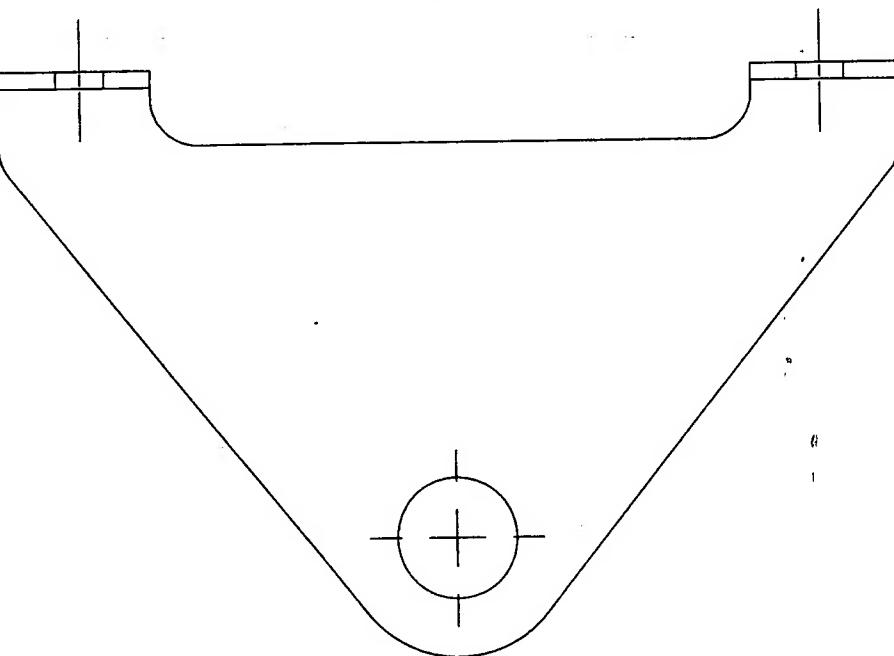
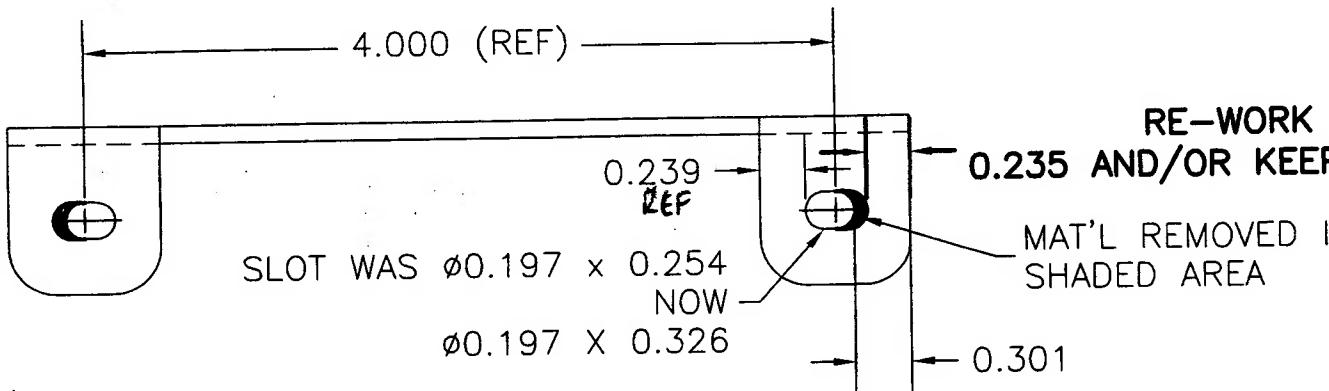


*[Signature]* 08-04-17

REF APPROV

RE-WORK SCHEME FOR D205-558-0411-043 MIRRORS

P# 08.04.14  
P# 08.04.10



MATERIAL: 5052-H32 (QQ-A-250/8), 0.090 THICK  
FINISH: POWDER COAT CRINKLE BLACK (4.3.5.3) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

DESIGN BW	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D2052	REV. C SHEET 1 OF 2
DATE 99.04.30		TITLE BRACKET	SCALE 1:1
A	92.01.12	NEW ISSUE	
B	97.02.21	ADD SLOT TO FOOT	
C	99.04.30	ADD FLAT PATTERN	